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**UTILITY
PATENT APPLICATION
TRANSMITTAL**

(Only for new nonprovisional applications under 37 CFR 1.53(b))

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SHUNSUKE INOUE, ET AL.

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**APPLICATION ELEMENTS**

See MPEP chapter 600 concerning utility patent application contents.

ADDRESS TO:Assistant Commissioner for
Box Patent Application
Washington, DC 202311. ☒ Fee Transmittal Form
(Submit an original, and a duplicate for fee processing)2. ☒ Specification Total Pages 3. ☒ Drawing(s) (35 USC 113) Total Sheets 4. ☒ Oath or Declaration Total Pages

- a. ☐ Newly executed (original or copy)
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c. ☐ Copy from a prior application (37 CFR 1.63(d))
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[Note Box 5 below]

- i. ☐ **DELETION OF INVENTOR(S)**
Signed Statement attached deleting inventor(s)
named in the prior application, see 37 CFR
1.63(d)(2) and 1.33(b).

5. ☐ Incorporation By Reference (useable if Box 4c is checked)
The entire disclosure of the prior application, from which a copy of the
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6. ☐ Microfiche Computer Program (Appendix)7. Nucleotide and/or Amino Acid Sequence Submission
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ACCOMPANYING APPLICATION PARTS

8. ☐ Assignment Papers (cover sheet & document(s))
9. ☐ 37 CFR 3.73(b) Statement ☐ Power of Attorney
(when there is an assignee)
10. ☐ English Translation Document (if applicable)
11. ☐ Information Disclosure Statement (IDS)/PTO-1449 ☐ Copies of IDS Citations
12. ☐ Preliminary Amendment
13. ☒ Return Receipt Postcard (MPEP 503)
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14. ☐ Small Entity Statement(s) ☐ Statement filed in prior application
Status still proper and desired
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17. If a CONTINUING APPLICATION, check appropriate box and supply the requisite information:

☐ Continuation ☐ Divisional ☐ Continuation-in-part (CIP) of prior application No. _____**18. CORRESPONDENCE ADDRESS**☒ Customer Number or Bar Code Label05514
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CLAIMS	(1) FOR	(2) NUMBER FILED	(3) NUMBER EXTRA	(4) RATE	(5) CALCULATIONS
	TOTAL CLAIMS (37 CFR 1.16(c))	8-20 =	0	X \$ 18.00 =	\$ 00.00
	INDEPENDENT CLAIMS (37 cfr 1.16(b))	2-3 =	0	X \$ 78.00 =	\$ 00.00
	MULTIPLE DEPENDENT CLAIMS (if applicable) (37 CFR 1.16(d))			\$ 260.00 =	\$ 260.00
				BASIC FEE (37 CFR 1.16(a))	\$ 760.00
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19. Small entity status

- a. ☐ A Small entity statement is enclosed
- b. ☐ A small entity statement was filed in the prior nonprovisional application and such status is still proper and desired.
- c. ☐ Is no longer claimed.

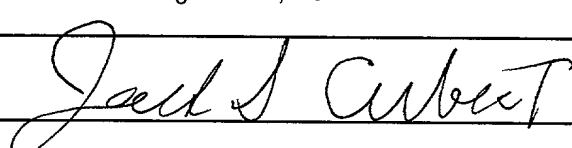
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SIGNATURE OF APPLICANT, ATTORNEY, OR AGENT REQUIRED

NAME	Jack S. Cubert - Reg. No. 24,245
SIGNATURE	
DATE	December 28, 1999

JSC\SDM\wjjw

PROJECTION DISPLAY APPARATUS

FIELD OF THE INVENTION AND RELATED ART

The present invention relates to a
5 projection-type display apparatus, particularly a
projection-type liquid crystal display apparatus for
projecting a modulated picture (image) in an enlarged
size onto a screen.

As one of liquid crystal display apparatus, a
10 projection-type liquid crystal display apparatus has
been proposed. Figure 12 is a perspective view of an
embodiment of a conventional projection-type liquid
crystal display apparatus.

Referring to Figure 12, the projection-type
15 liquid crystal display apparatus includes a liquid
crystal panel 102, a drive circuit substrate 104 for
driving the liquid crystal panel 102 a harness (a
unit of input and output electrode wires or cables)
105 for the drive circuit substrate 104, a flexible
20 substrate 103 having a plurality of connecting
electrodes for connecting the liquid crystal panel 102
to the drive circuit substrate 104, and a
projection lens unit 101 for projecting an image based
on an image signal outputted via the flexible
25 substrate 103.

The liquid crystal panel 102 is firmly
attached and fixed to the projection lens nit 101,

e.g., by locating pins so that an optical axis (of an optical system) is in alignment with a focus (of a projection lens). The (positional) alignment of the projection lens unit 101 with the liquid crystal panel 102 is performed by driving the liquid crystal panel 102 while viewing an output image based on an (outputted) image signal.

The drive circuit substrate 104 not only drives the liquid crystal panel 102 but also amplifies and outputs a display signal received from a substrate (not shown) via the harness 105. The length of the flexible substrate 103 may generally be determined based on an arrangement and connecting positions of the drive circuit 104 and the liquid crystal panel 102. The connecting position of the flexible substrate 103 with the drive circuit substrate 104 is ordinarily set to be relatively closer to that with the liquid crystal panel 102.

The conventional projection-type liquid crystal display apparatus having the above-mentioned structure, however, has encountered the following difficulties.

In the conventional liquid crystal display apparatus, the liquid crystal panel 102 and the projection lens unit 101 are firmly fixed in a well aligned state. For this reason, in order to replace a part of structural member (e.g., the liquid crystal

panel 102) with another one, it is necessary to detach
or remove the liquid crystal panel 102 from the
projection lens unit 101 every time. Further, a
troublesome alignment operation has to be effected
5 again at that time.

Further, in order to increase the number of
pixels of the liquid crystal panel 102 to improve
display image qualities of the projection-type liquid
crystal display apparatus, it is necessary to re-
10 design the substrate 104 provided with a drive circuit
and re-assemble parts into a projection-type liquid
crystal display apparatus. In that regard, a size
and/or a shape of the drive circuit may generally be
changed, thus requiring a re-arrangement of all the
15 respective parts (structural members) based on the
changed drive circuit.

The flexible substrate 103 may be ordinarily
comprised of a plurality of conductor lines
(electrodes) and an insulating material surrounding
20 the conductor lines. Accordingly, the flexible
substrate 103 functions as an antenna for electrical
noises (particularly from a high-voltage supply unit
(not shown) such as a power supply circuit), thus
being liable to be susceptible to electrical noises.
25 Such noises disturb image signals and/or driving
pulses, thus causing a deterioration in display image
qualities.

Further, the flexible substrate 103 provides a self-generating noise proportional to a product of $L \times C$ wherein C denotes a capacitive component and L denotes an inductance. This is particularly
5 noticeable with an increased number of pixels of the liquid crystal panel 102 leading to provide a higher drive frequency. For this reason, it is difficult to improve the resultant image qualities by increasing the number of pixels.

10 In the conventional projection-type liquid crystal display apparatus described above generally outputs analog image signals from the drive circuit substrate 104 to the liquid crystal panel 102 in many cases. However, in recent years, a projection-type
15 liquid crystal display apparatus employing digital image signals has been preferentially used. The projection-type liquid crystal display apparatus using the digital signals ordinarily requires a flexible substrate 103 having the number of pins (terminals) of
20 at least 100. However, at present, such a flexible substrate is not available. Accordingly, it is necessary to provide the projection-type liquid crystal display apparatus using the digital signals with a plurality of flexible substrates in order to
25 ensure at least 100 pins.

Further, a liquid crystal panel is considerably improved technically in a short period,

thus becoming a commonplace one in several months in some cases. When an expensive liquid crystal panel is changed in its specification, it has been difficult to replace only the expensive liquid crystal panel with another one in the conventional projection-type liquid crystal display apparatus. For this reason, the resultant commonplace display apparatus deteriorates its value as a commercial product and is disposed of without being reused in some cases.

SUMMARY OF THE INVENTION

A principal object of the present invention is to provide a projection-type liquid crystal display apparatus having solved the above-mentioned problems.

A specific object of the present invention is to provide a projection display apparatus including a circuit board, a display panel and a projection lens support integrally assembled via a holder for holding the display panel without using a flexible substrate so that electrodes of the circuit board and the display panel are electrically connected while positionally aligning the projection lens support with the holder.

Another object of the present invention is to provide a projection display apparatus allowing optical alignment of a projection lens with a display panel and easy replacement of the display panel with

another one.

According to the present invention, there is provided with a projection display apparatus, comprising:

5 a display panel provided with first electrodes,

 a circuit board provided with a drive circuit including second electrodes for driving the display panel,

10 a projection lens support provided with a projection lens for projecting an enlarged image onto a screen, and

 a holder provided with a connector for the first and second electrodes and with positioning means
15 for the holder and the projection lens support, wherein

 the first electrodes of the display panel and the second electrodes of the circuit board are electrically connected by the connector of the holder,
20 respectively, and

 the projection lens support is positionally aligned and connected with the holder by the positioning means for optical alignment of the projection lens.

25 Specifically, the projection display apparatus includes:

 a display panel provided with first

electrodes,

a circuit board provided with a drive circuit including second electrodes for driving the display panel,

5 a projection lens support provided with a projection lens for projecting an enlarged image onto a screen, and

a holder for holding therein the display panel disposed between the circuit board and the
10 projection lens support and provided with a connector for the first and second electrodes and with positioning means for the holder and the projection lens support. The display panel is incorporated in the holder and connected with the circuit board via
15 the holder so that the first and second electrodes are electrically connected by the connector of the holder, and the projection lens support is positionally aligned with the holder by the positioning means for optical alignment of the projection lens and is
20 connected with the circuit board via the display panel incorporated in the holder thereby to form an integrated structure of the projection lens support, the display panel and the circuit board via the holder.

25 According to the present invention, there is also provided with a projection display apparatus, comprising:

a display panel,

a circuit board provided with a drive circuit
for driving the display panel,

a projection lens support provided with a
5 projection lens for projecting an enlarged image onto
a screen, and

a holder for holding the display panel and
provided with positioning means for the holder and the
projection lens support, wherein

10 the projection lens support is positionally
aligned and connected with the holder by the
positioning means, and

the display panel held by the holder and the
projection lens support are integrally fixed on the
15 circuit board by a fixing screw.

These and other objects, features and
advantages of the present invention will become more
apparent upon a consideration of the following
description of the preferred embodiments of the
20 present invention taken in conjunction with the
accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a perspective view an embodiment
25 of a projection display apparatus according to the
present invention.

Figure 2 is an exploded perspective view of a

circuit board and associated parts including a holder and a liquid crystal display panel to be connected with the circuit board.

5 Figure 3 is a perspective view of the circuit board to which the holder and the liquid crystal display panel are connected.

Figure 4 is a perspective view of the circuit board to which a heat-dissipating pressing plate is connected by a hook.

10 Figure 5 is a sectional view of a liquid crystal display panel-connected portion of a circuit board of the projection display apparatus of the present invention.

15 Figure 6A is a sectional view of a projection lens unit used in the projection display apparatus of the present invention and Figure 6B is a perspective view thereof.

20 Figure 7 is a partially exploded perspective view of the circuit board and the projection lens unit used in the projection display apparatus of the present invention.

25 Figures 8A - 8C illustrate an embodiment of an optical system of the projection display apparatus of the present invention viewed on X-Y, X-Z and Y-Z coordinate systems, respectively.

Figure 9 is a block diagram of a liquid crystal display panel and a drive circuit for driving

the display panel used in the projection display apparatus of the present invention.

Figure 10 is a block illustration of an embodiment of the liquid crystal display panel.

5 Figure 11 illustrates a circuit chip (part) arrangement on a substrate of the liquid crystal display panel.

10 Figure 12 is a perspective view of an embodiment of a conventional projection display apparatus.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

15 Hereinbelow, preferred embodiments of the projection-type liquid crystal display apparatus according to the present invention will be described with reference to the drawings.

 Figure 1 illustrates a perspective structure of the projection liquid crystal display apparatus of the present invention.

20 Referring to Figure 1, the projection display apparatus includes a projection lens unit 41 and a replacement unit 42.

25 The replacement unit 42 includes a printed circuit board (abbreviated as "PCB") 42a on which a liquid crystal display panel (not shown) and a drive circuit (not shown) are integrally disposed and a shield member 42b for preventing radiation noises

disposed so as to cover an exposed surface of the PCB 42a.

5 The replacement unit 42 is provided with a connecting terminal 42c for connecting a harness at a harness connecting portion 42d. The harness is connected with an external interface (not shown) or a power supply circuit board (not shown).

10 The projection lens unit 41 includes a projection lens portion 41a including a projection lens and a polarization beam splitter (PBS) portion 41b for polarizing incident light as a projection lens support.

15 The projection lens unit 41 and the replacement unit 42 are positionally aligned with each other via a holder 11 at a prescribed position.

Figure 2 is an exploded perspective view for illustrating an assembly portion of a liquid crystal display apparatus used in the projection liquid crystal display apparatus of the present invention.

20 Referring to Figure 2, the projection liquid crystal display apparatus includes a liquid crystal display panel socket 11 as a holder for holding a liquid crystal display panel; a circuit board 12 provided with a (peripheral) drive circuit for driving
25 a liquid crystal display panel; a liquid crystal display panel 13; a heat-dissipating pressing plate 14 for dissipating heat from the liquid crystal display

panel 13 while pressing the liquid crystal display panel 13 against the liquid crystal display panel socket 11; a hook 15 provided to the socket 11 via the circuit board 12, the display panel 13 and the pressing plate 14; and fixing screws 16 for fixing the socket on the circuit board 12.

The hook 15 has four feet fitted into corresponding for recesses via through holes provided to the circuit board 12, thus being attached to the socket 11. The socket 11 is fixed on the circuit board 12 by means of the fixing screws 16 in advance. Accordingly, when the hook 15 is attached to the socket 11, respective structural members (including the socket 11, circuit board 12, display panel 13, pressing plate 14 and hook 15) are integrally assembled into a single (replacement) unit.

The (liquid crystal display panel) socket 11 has positioning means for effecting positional alignment with the polarization beam splitter (projection lens support) portion 41b of the projection lens unit 41 (shown in Figure 1).

The positioning means may, e.g., be a rectangular projection A as shown in Figure 2, a rectangular recess or any shape allowing positional alignment with the projection lens support.

Figure 3 illustrate a perspective view of fixing state of the liquid crystal display panel

socket 11 on the circuit board 12.

Referring to Figure 3, the socket (holder) 11 is fixed on the circuit board 12 by fixing screws 16. The liquid crystal display panel 13 is incorporated
5 into the socket 11.

Figure 4 illustrates the backside of the circuit board 12 shown in Figure 3.

Referring to Figure 4, a heat-dissipating pressing plate 14 is fixed on the display panel 13
10 held by the socket (11 shown in Figure 3) by fixing four foots of a hook 15 into corresponding recesses of the socket, thus pressing the pressing plate 14 against the display panel 13. The pressing plate 14 is provided with plurality of recesses or grooves for
15 improving a heat-dissipation efficiency.

Figure 5 is an enlarged sectional view showing a connected (held) state of the liquid crystal display panel 13 incorporated in the liquid crystal display panel socket (holder) 11.

Referring to Figure 4, an electrical
20 connection of the liquid crystal display panel 13 with the circuit board 12 by electrically connecting (first) electrodes of the display panel 13 with corresponding contact terminals 17 as a connector
25 provided within the socket 11. The electrodes of liquid crystal display panel 13 are led out on shorter two parallel sides thereof (e.g., as shown in Figure

11) and electrically connected with the connector including a prescribed number of contact terminals 17 determined so as to coincide with the number of the electrodes of the display panel 13. On the other
5 hand, an electrical connection of the contact terminals 17 with (second) electrodes of the drive circuit provided on the circuit board 12 is performed by not only contacting the contact terminals 17 with corresponding electrodes on the circuit board 12 but
10 also fixing the terminals 17 to the electrodes (on the circuit board 12) by soldering, thus ensuring a firmly fixed state.

The electrical connection of the (first) electrodes of the display panel 13 with those (second
15 electrodes) of the circuit board 12 via the connector (contact terminals) 17 is performed by pressing the pressing plate 14 against the display panel 13 by the hook 15 thereby to contact the electrodes of the display panel 13 with the corresponding contact
20 terminals 17, respectively, on one side thereof, preliminarily connected with the electrodes of the circuit board 12 by soldering on the other side. In this instance, the soldering may be performed after fixing the hook 15 on the socket 11.

25 The contact terminals 17 may preferably be pressed against the electrodes of the display panel 13 at a contact load of at least 5 g/pin. Further, the

electrodes of the display panel 13 may be
preliminarily coated with a corrosion-resistant
material and at the time of contact with the contact
terminals 17, the pressed contact terminals 17 break
5 the corrosion-resistant coating thus effectively
suppressing corrosion of the electrodes.

Referring again to Figure 5, a heat-
dissipating member 18 (e.g., of silicone resin) is
disposed and formed in a sheet shape (e.g., thickness
10 of at most 1 mm) at a spacing between the display panel 13 and
the pressing plate 14. The spacing is formed by the
panel surface and a recess portion provided to the
pressing plate 14, so as not to adversely affect a
cell gap of the liquid crystal display panel 13. The
15 display panel comprises a pair of substrates and a
liquid crystal disposed therebetween with a cell gap
of, e.g., 1 - 10 μm .

Figure 6A is a sectional view of the
projection lens unit to be connected with the liquid
20 crystal display panel socket described above, and
Figure 6B is a perspective view thereof for
illustrating positioning means of the projection lens
unit 41.

Referring to Figure 6A, the projection lens
25 unit 41 includes a projection lens portion 41a
provided with a plurality of projection lenses and a
polarization beam splitter (PBS) (as the projection

lens support) 41b provided with a window through which incident light emitted from below on the drawing passes.

Referring to Figure 6B, the polarization beam splitter (PBS) 41b is provided with positioning means comprising, e.g., a recess B for positionally aligning the PBS 41b with the socket (holder) 11 in combination with the projection means (the projection A) of the socket 11. The PBS 41b is provided with screw holes (having screw threads) into which the above-mentioned fixing screws 16 (by which the socket 11 is fixed on the circuit board 12) are turned. The shape of the positioning means of the PBS 41b may be appropriately designed based on that of the positioning means of the socket 11. Specifically, the shapes and sizes of the positioning means of the socket 11 and the PBS 41b may appropriately selected so as to provide a stable connecting state therebetween allowing a good optical alignment of the projection lens portion 41b with the liquid crystal display panel 13.

The incident light enters the PBS 41b from its window as described above. The PBS 41b may, e.g., transmit s-polarized light and reflect p-polarized light. The reflected p-polarized light illuminates the liquid crystal display panel 13 (not shown in Figures 6A and 6B).

Figure 7 is a partially exploded perspective

view for illustrating a connecting manner of the liquid crystal display panel socket 11 fixed on the circuit board 42a (12) with the PBS 41b of the projection lens unit 41. In Figure 7, the shield
5 member 42b as shown in Figure 1 is omitted from showing.

Referring to Figure 7, the projection lens unit 41 and the circuit board 42a (12) are disposed so that the recess B of the PBS 41b and the projection A
10 of the socket 11 are confronted with each other at a prescribed distance. The projection A of the socket 11 is inserted and fitted tightly into the recess B of the PBS 41b and then the socket 11 is fixed to the PBS 41b by tightening the fixing screws 16, thus providing
15 the projection-type liquid crystal display apparatus shown in Figure 1.

Figures 8A, 8B and 8C illustrate an optical system organization of the thus-prepared projection-type liquid crystal display apparatus according to the
20 present invention as viewed on an X-Y coordinate system, an X-Z coordinate system and a Y-Z coordinate system, respectively.

In this optical system, as the liquid crystal display panel, a reflection-type liquid crystal panel
25 comprising, e.g., a liquid crystal panel 2 equipped with a microlens (array) allowing (optical) modulation of light fluxes of red (R), green (G) and blue (B) (R-

light, G-light and B-light) by a single panel is used. In place of the microlens-equipped liquid crystal panel 2, it is possible to use an ordinary liquid crystal panel to which a color filter is attached.

5 Further, if the optical arrangement is appropriately modified, a transmission-type liquid crystal panel may be used. It is also possible to use two or three transmission-type or reflection-type liquid crystal panels without being provided with the microlens
10 and/or the color filter.

Referring to Figures 8A - 8C, the liquid crystal display apparatus includes a projection lens 1, a microlens-equipped liquid crystal panel (liquid crystal display panel) 2, a polarization beam splitter
15 (PBS) 3, an R (red)-light reflection dichroic mirror 40, a B/G (blue & green)-light reflection dichroic mirror 41, a B (blue)-light reflection dichroic mirror 42, a high-reflectance mirror 43 for reflecting all light fluxes, a Fresnel lens 50, a convex lens 51, a
20 rod-shaped integrator 6, an elliptical reflector 7, and an arc lamp 8, as a white light source, such as a metal halide lamp, or UHP (ultra-high pressure mercury lamp).

An image displayed on the liquid crystal
25 panel 2 is enlarged and projected onto a prescribed surface (e.g., screen) by the projection lens 1. The PBS 3 transmits s-polarized light and reflects p-

polarized light. The arc lamp 8 has a light-emission surface 8a at the center of the elliptical reflector 7.

Now, the process of light flux progress will be described. First, white light flux emitted from the arc lamp (light source) 8 is condensed by the elliptical reflector 7 at an entrance (incident surface) 6a of the integrator 6 disposed in front of the elliptical reflector 7 and caused to proceed through the longitudinal body of the integrator 6 while causing repetitive reflection within the body for uniformizing the spatial intensity distribution thereof. Then, the light flux emitted from an emitting surface 6b of the integrator 6 is passed through the convex lens 51 and the Fresnel lens 50 to be converted into parallel light flux in a negative (-) direction along the x-axis of Figure 8B and reach the B-reflection dichroic mirror 42.

At the B-reflection dichroic mirror 42, only B (blue)-light fraction is reflected and directed downward in a negative direction generally along the Z-axis with a prescribed angle from the Z-axis toward the R-reflection dichroic mirror 40. On the other hand, the other color light fractions (RG lights) are passed through the B-reflection dichroic mirror 42 to reach the high-reflectance dichroic mirror 43 and are reflected thereat at a right angle downwardly in a

negative (-) direction along the Z-axis also toward the R-reflection dichroic mirror 40.

Thus, the B-reflection dichroic mirror 42 and the high reflectance mirror 43 are both disposed so as to reflect the light flux incident thereto in the negative (-) direction along the x-axis into the downward direction ((-) direction along the z-axis) with reference to Figure 8B. Further, the high-reflectance mirror 43 is disposed (or rotated) at an angle of just 45 deg., and the B-reflection dichroic mirror 42 is disposed at an angle slightly smaller than 45 deg., respectively, from the x-y plane with respect to the y-axis as a rotation axis.

As a result, the R/G lights are reflected by the high-reflectance mirror 43 at a right angle downwardly in the negative direction along the Z-axis, while the B-light is reflected by the B-reflection dichroic mirror 42 downward in a direction forming a prescribed angle (tilted in an X-Z plane) from the Z-axis. In this embodiment, so as to provide an alignment of the illumination region on the liquid crystal panel 2 with the B-light and the R/G-light, the amount of shift from the high-reflectance mirror 43 and the amount of tilt of the B-reflection dichroic mirror 42 are determined so as to have the principal rays of the respective color lights intersect with each other on the liquid crystal panel 2.

Then, the downwardly directed B-light and R/G light are directed to the R-reflection dichroic mirror 40 and the B/G-reflection dichroic mirror 41. In this embodiment, these dichroic mirrors 40 and 41 are
5 disposed below the B-reflection dichroic mirror 42 and the high-reflectance mirror 43. Further, the B/G-reflection dichroic mirror 41 is disposed (or rotated) at an angle of 45 deg. and the R-reflection dichroic mirror 41 is disposed at an angle slightly smaller
10 than 45 deg., respectively from the x-z plane with respect to the x-axis as a rotation axis.

Accordingly, among R/G/B light fractions, entering these dichroic mirrors, B/G lights are caused to pass through the R-reflection dichroic mirror 40
15 and are reflected by the B/G-reflection dichroic mirror 41 at a right angle into a positive (+) direction along the y-axis and passed through the PBS 3 to be polarized and illuminate the liquid crystal panel 2. Of these, the B-light flux has been directed
20 in a direction tilted at a prescribed angle with respect to the Z-axis (in the X-Z plane as described with reference to Figures 8A and 8B) and, after being reflected by the B/G-reflection dichroic mirror 41, is incident to the liquid crystal panel 2 while retaining
25 the prescribed angle (tilted from the y-axis) as an incidence angle (tilted in the x-y plane).

The G-light is reflected perpendicularly at

the B/G-reflection dichroic mirror to proceed in a positive (+) direction along the Y-axis and then polarized by the PBS 3, thereby illuminating the liquid crystal panel 2 at an incidence angle of 0 deg, i.e., perpendicular to the liquid crystal panel 2. Further, the remaining R-light is reflected by the R-reflection dichroic mirror 40 disposed before the B/G-reflection dichroic mirror 41 in a positive (+) direction along the y-axis with a prescribed angle (tilted from the y-axis in the y-z plane) and polarized through the PBS 3 to illuminate the liquid crystal panel 2 with the prescribed tilt angle as an incidence angle from the y-axis in the y-z plane, as shown in Figure 8C.

Similarly as the high-reflectance mirror 43 and the B-reflection dichroic mirror 42, the amounts of shift from the B/G-reflection dichroic mirror 41 and tilt of the R-reflection dichroic mirror 40 are determined so as to have the principal rays of the respective color lights intersect with each other on the liquid crystal panel 2, thereby aligning the illumination regions by the respective color lights on the liquid crystal panel 2.

Figure 9 is a block diagram of a liquid crystal display panel and a drive circuit for driving the display panel used in the present invention.

The drive circuit shown in Figure 9 includes

a minimum of electrical parts required of an electrical circuit allowing an image signal transmission from an external signal supply unit to the liquid crystal display panel and these electrical parts are integrally supported on a single board.

Referring to Figure 9, on a (single) board 21, a liquid crystal display panel 22 and a drive circuit therefor including at least electrical parts 23 - 28. Specifically, the DC includes an ASIC (application specific integral circuit) 23 or BGA (ball grid array) including a QFE ((high density) quad flat package) of 304 pins; AD (analog-to-digital) converters 24a, 24b and 24c; a preamplifier 25; a PLL (phase locked loop) circuit 26; SGRAMs (synchronous graphic random access memories) 27a, 27b and 27c; and a TG (timing generator) 28.

An image signal inputted externally is amplified in an analog manner by the preamplifier 25 and transmitted to the AD converters 24a, 24b and 24c as analog image signals for red (R), green (G) and blue (B), respectively. The respective analog image signals for R, G and B are converted into corresponding digital signals by the AD converters 24a, 24b and 24c, respectively, and then sent to the ASIC 23 as 16 bit signals via three twisted pairs, respectively. The digital signals are processed for, e.g., signal correction, picture (image) processing

and/or gamma correction by the ASIC 23 and then sent to the liquid crystal display panel 22 as a 96 bit signal via a twisted pair.

Separately, the PLL 26 detects a
5 synchronizing pulse (SYNC) as an external signal and phase-locks the SYNC. The phase-locked SYNC is transmitted to the ASIC 23 and the AD converters 24a, 24b and 24c, respectively.

Each of the SGRAMS 27a, 27b and 27c
10 temporarily memories signals before and during the processing of the ASIC 23. In this embodiment, three SG RAMS 27a, 27b and 27c are used but may appropriately be changed in number thereof depending on a required processing.

15 The TG 28 supplies timing pulses to the liquid crystal display panel 22, the ASIC 23 and the SGRAMs 27a, 27b and 27c.

In this embodiment shown in Figure 9, eight
(8) bit AD converters 24a, 24b and 24c each using a
20 twisted pair providing 16 bit signal lines and a digital display panel of XGA (extended graphics array: 1024x768 pixels) are used but may appropriately be modified in the number of bits and signal lines depending on specifications of a liquid crystal
25 display panel and AD converters used.

Figure 10 is an example of a block illustration of the digital (liquid crystal) display

panel 22 shown in Figure 9.

Referring to Figure 10, the digital display panel principally includes a display region 31; shift registers 2a, 32b, 39a and 39b disposed along four
5 sides of the display region 31 by forming the shift registers directly on a substrate for the display panel; and a plurality of DAC (digital-to-analog converters) 35 and 36.

The display region 31 is composed of a
10 multiplicity of pixels (pixel switches) formed in a matrix to which the shift registers 32a and 32b (disposed along longer two parallel sides of the display region 31 (in a horizontal direction) indicated as "HSR" in Figure 10) output timing pulse
15 (signals) for writing digital image signals in the display region 31, respectively.

Specifically, e.g., in odd-number fields, the shift register (HSR) 32a operates but the (opposite) shift register (HSR) 32b does not operate in order to
20 prevent burning or sticking of a liquid crystal in the display region 31. In this connection, in even-number fields, the above operations for the HSRs 32a and 32b are reversed.

In the odd-number fields, positive-polarity
25 (+) signal lines 33a for R, G and B supply digital signals to latches (LATCH) 34a. The latches 34a receive the timing signals from the HSR 32a and supply

the digital signals (stored therein) to the (+) DACs 35, respectively. The (+) DACs 35 write signals subjected to offset correction in the display region. The offset correction is performed by correcting a
5 preliminarily measured offset of the DACs 35 based on a reference voltage by using an offset correction ADC (analog-to-digital converter) 37a, thus modifying the signals of the (+) DACs 35 into signals free from offset. The reference voltage for determining an
10 amount of the offset is supplied from a reference voltage circuit 38a.

Similarly, in the even-number fields, negative-polarity (-) signal lines 33b supply digital signals to latches (LATCH) 34b. The latches 34b
15 receive the timing signals from the HSR 32b and supply the digital signals to the (-) DACs 36, respectively. The (-) DACs 36 write signals subjected to offset correction in the display region. The offset correction is performed by an offset correction ADC
20 (analog-to-digital converter) 37b, thus modifying the signals of the (-) DACs 36 into signals free from offset. The reference voltage for determining an amount of the offset is supplied from a reference voltage circuit 38a.

25 The display signals outputted from the (+) DACs 35 and the (-) DACs 36 are written in associated pixels, respectively, by sequentially selecting or

scanning each (displaying) row line (horizontal scanning line) in a column direction with inversible VSRs (vertical shift registers) 39a and 39b while sequentially selecting a corresponding line in a row direction (longitudinal direction of the display panel 31). In this embodiment, the horizontal scanning operation can be performed from the first (uppermost) line or the last (lowermost) line by the inversible VSRs 39a and 39b. This function may essentially be required for applying the liquid crystal panel to a projection-type display apparatus.

Figure 11 is a schematic plan view of a layout of circuit parts (chips) on a substrate for the liquid crystal display panel shown in Figure 10.

Referring to Figure 11, similarly as in Figure 10, shift registers (HSRs and VSRs) are disposed along four sides of a display region and the liquid crystal display panel also includes DACs for converting digital signals to analog signals.

On a substrate, a plurality of electrodes for inputting signals are disposed along shorter two parallel sides (outside the opposite VSRs) of the substrate. These electrodes are disposed in view of positional deviation thereof at the time of fitting in the above-described (liquid crystal) display panel socket 11. Specifically, on each shorter side, electrodes (52 pins) in a size of 0.3 mm x 0.5 mm are

disposed with a spacing (between adjacent electrodes) of 0.5 mm. As a result, the substrate is totally provided with electrodes including 104 pins on its entire surface.

5 In the present invention the display panel is not restricted to a liquid crystal display panel. For instance, it is possible to adopt a DMD (digital mirror device) utilizing a mechanical modulation scheme.

10 As described hereinabove, according to the projection display apparatus of the present invention, the use of the liquid crystal display panel socket (holder) incorporating therein the liquid crystal display panel allows an integrated structure
15 wherein the liquid crystal display panel is directly mounted on the circuit board provided with the drive circuit for the display panel while ensuring electrical connection therebetween without using a flexible substrate as used in the conventional
20 projection-type display apparatus. As a result, replacement of the liquid crystal display panel and maintenance of the display apparatus can be readily performed.

 Further, when the display panel is replaced
25 with another one, structural members other than a circuit board constituting a projection-type display apparatus can be detached therefrom and reused, thus

improving a recycling performance of the display apparatus to reduce an amount of resulting industrial waste.

Further, according to the present invention,
5 the socket (holder) provided with positioning means is effective in positionally and optically aligning the projection lens unit with the socket, thus resulting in connection of the projection lens unit with the socket. As a result, the projection lens and the
10 display panel are well positionally aligned with each other more easily while ensuring optical alignment therebetween.

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WHAT IS CLAIMED IS:

1. A projection display apparatus, comprising:
a display panel provided with first
electrodes,

5 a circuit board provided with a drive circuit
including second electrodes for driving the display
panel,

a projection lens support provided with a
projection lens for projecting an enlarged image onto
10 a screen, and

a holder provided with a connector for the
first and second electrodes and with positioning means
for the holder and the projection lens support,
wherein

15 the first electrodes of the display panel and
the second electrodes of the circuit board are
electrically connected by the connector of the holder,
respectively, and

the projection lens support is positionally
20 aligned and connected with the holder by the
positioning means for optical alignment of the
projection lens.

2. An apparatus according o Claim 1, wherein the
25 holder is fixed on the circuit board and the display
panel is held by the holder by pressing it against the
holder.

3. An apparatus according to Claim 1, wherein the positioning means of the holder is disposed so as to confront the projection lens support.

5 4. An apparatus according to Claim 1, wherein the projection lens support is provided with another positioning means confronting the projection lens thereby to effect optical alignment of the projection lens in combination with the positioning means of the
10 holder.

5. An apparatus according to Claim 1 or 2, wherein the display panel has a rectangular shape including longer two parallel sides and shorter two
15 parallel sides and the first electrodes thereof are led out on the shorter two parallel sides.

6. An apparatus according to Claim 1, wherein the circuit board further comprises a converter
20 circuit for converting image signals to be transmitted to the display panel into digital signals.

7. A projection display apparatus, comprising:
a display panel,
25 a circuit board provided with a drive circuit for driving the display panel,
a projection lens support provided with a

projection lens for projecting an enlarged image onto
a screen, and

a holder for holding the display panel and
provided with positioning means for the holder and the
5 projection lens support, wherein

the projection lens support is positionally
aligned and connected with the holder by the
positioning means, and

the display panel held by the holder and the
10 projection lens support are integrally fixed on the
circuit board by a fixing screw.

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ABSTRACT OF THE DISCLOSURE

A projection display apparatus is constituted by a display panel provided with first electrodes, a circuit board provided with a drive circuit including
5 second electrodes for driving the display panel, a projection lens support provided with a projection lens for projecting an enlarged image onto a screen, and a holder provided with a connector for the first and second electrodes and with positioning means for
10 the holder and the projection lens support. The first electrodes of the display panel and the second electrodes of the circuit board are electrically connected by the connector of the holder, respectively. The projection lens support is
15 positionally aligned and connected with the holder by the positioning means for optical alignment of the projection lens.

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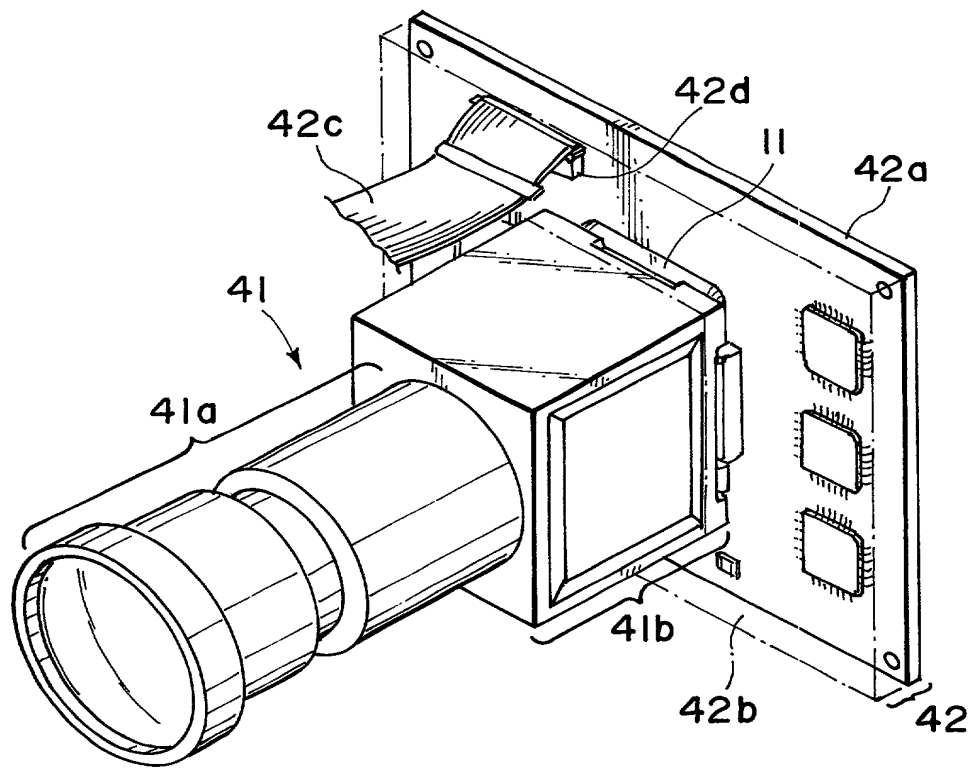


FIG. 1

FIG. 2 is a perspective view of the device 100 in an exploded view, showing the housing 11, the base plate 12 (42a), the display 13, the touch panel 14, and the bezel 15. The housing 11 is shown at the bottom left, with a cutaway view A indicating its internal structure. The base plate 12 (42a) is a rectangular plate with various components mounted on it, including a central display area, a touch panel, and several small electronic components. The display 13 is a rectangular panel that fits into the base plate. The touch panel 14 is a rectangular panel that fits into the display. The bezel 15 is a rectangular frame that fits around the display and touch panel. The housing 11 is secured to the base plate 12 (42a) by screws 16. The display 13 is secured to the base plate 12 (42a) by screws 17. The touch panel 14 is secured to the display 13 by screws 18. The bezel 15 is secured to the touch panel 14 by screws 19.

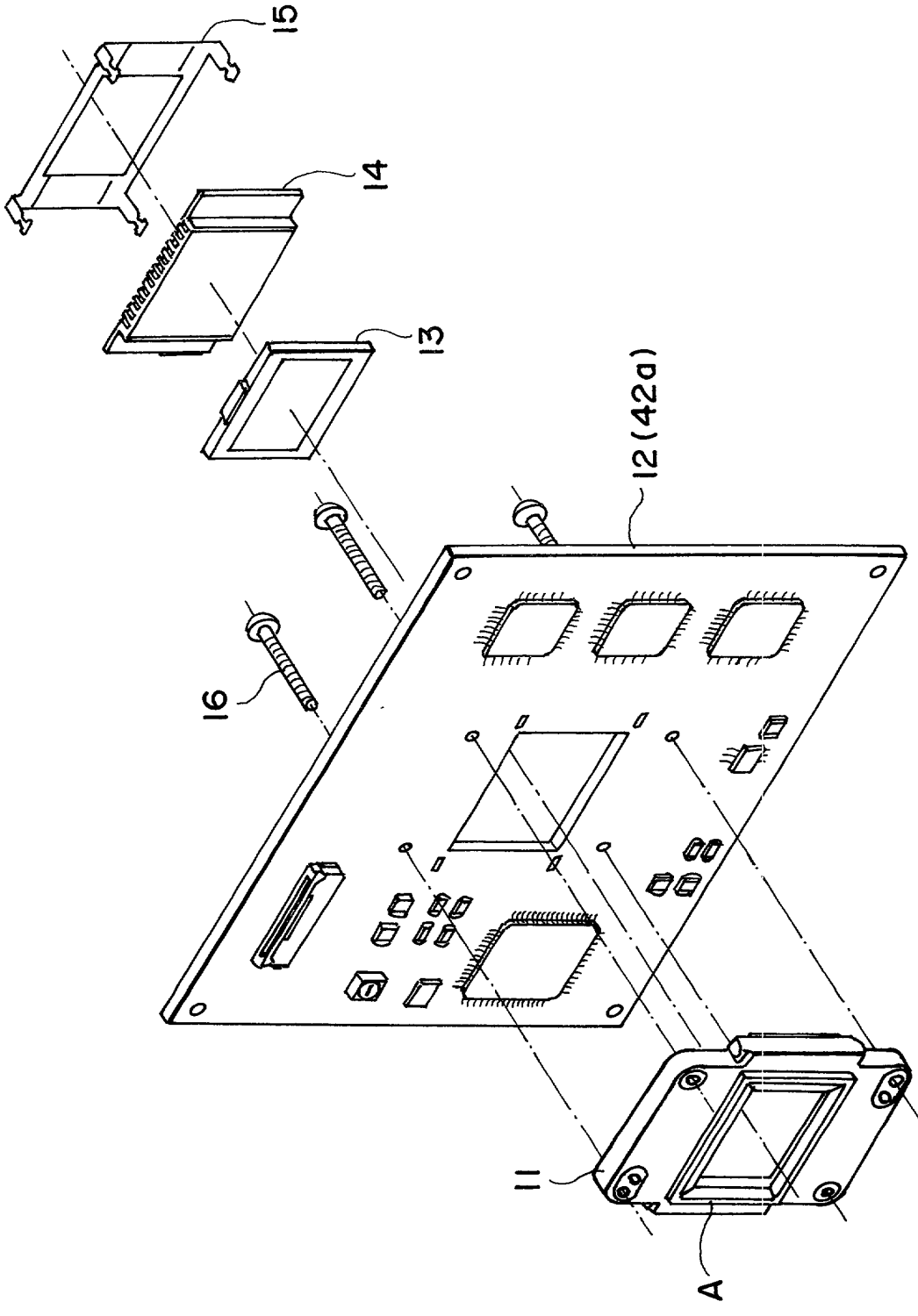


FIG. 2

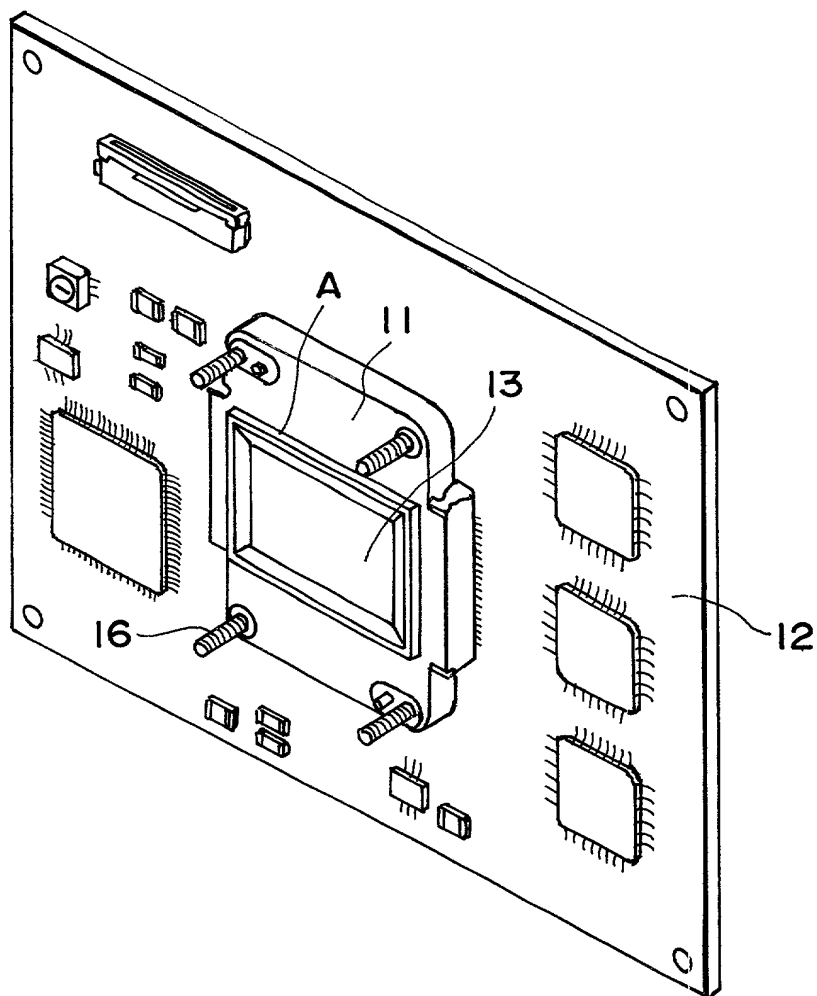


FIG. 3

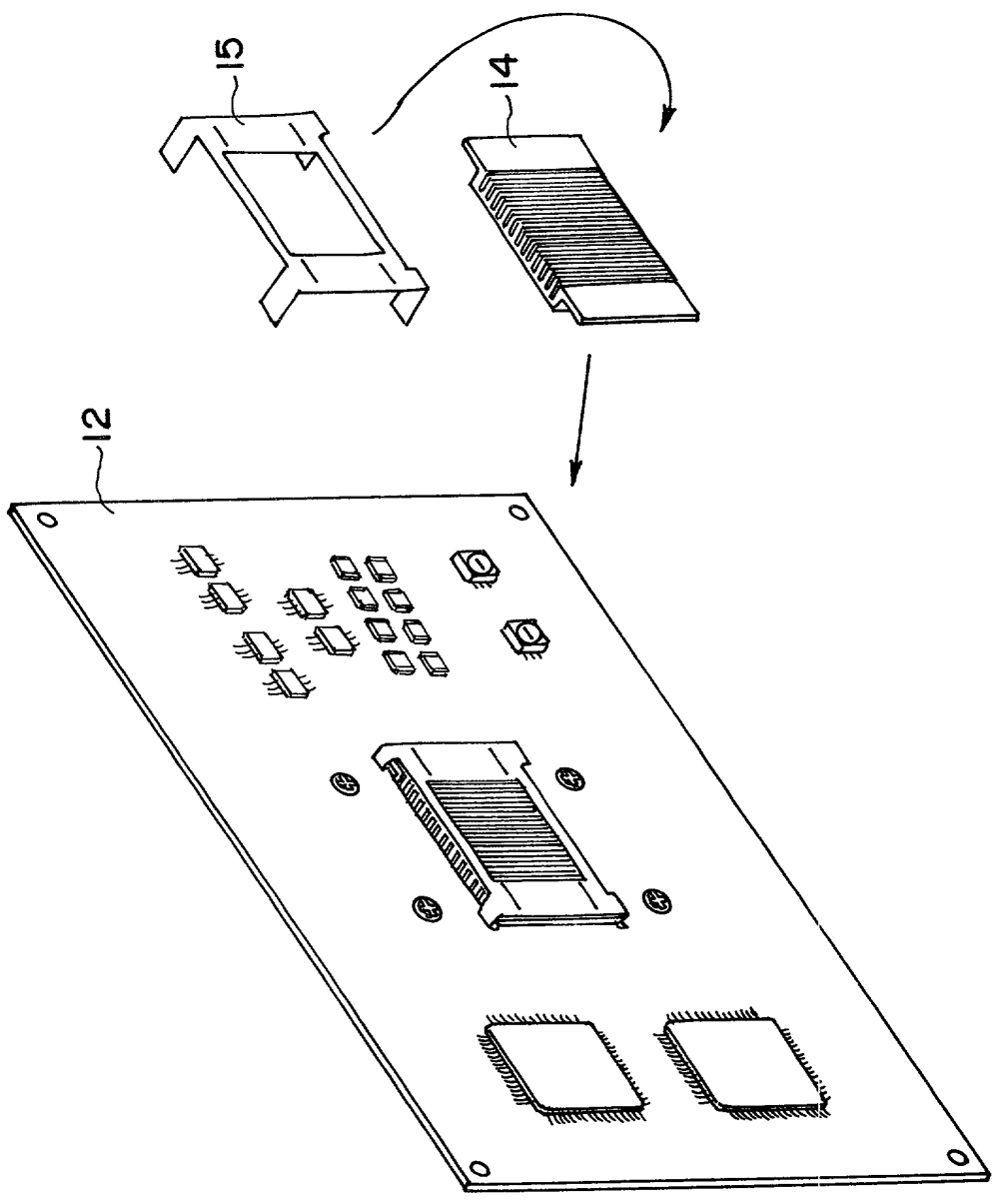


FIG. 4

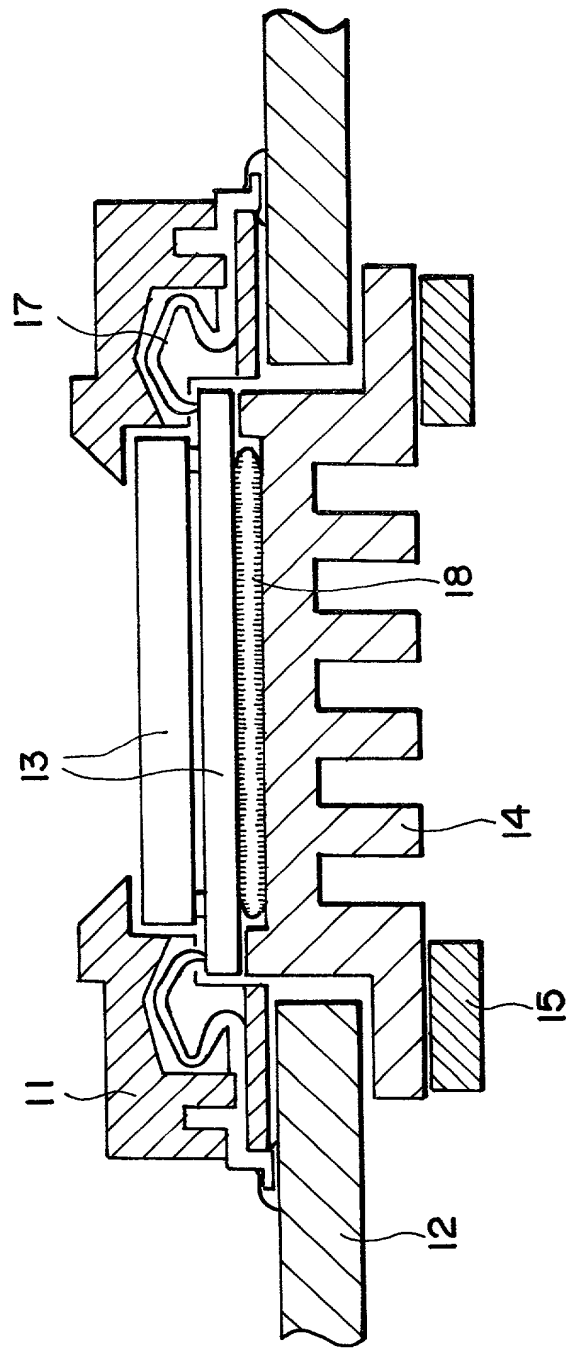


FIG. 5

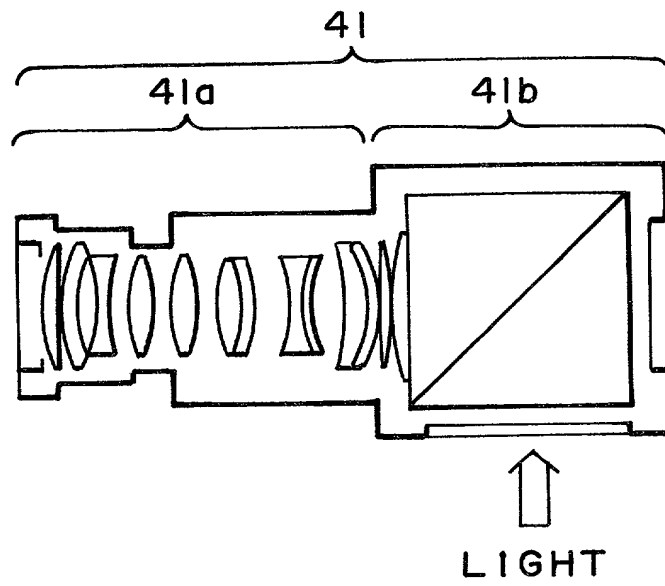


FIG. 6A

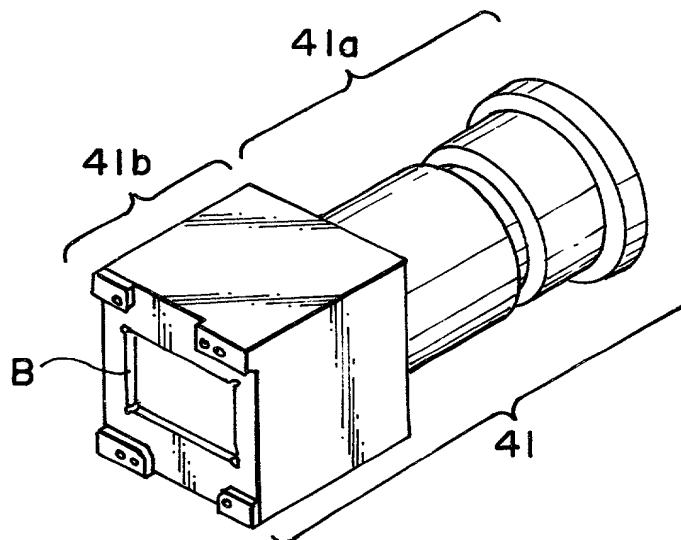


FIG. 6B

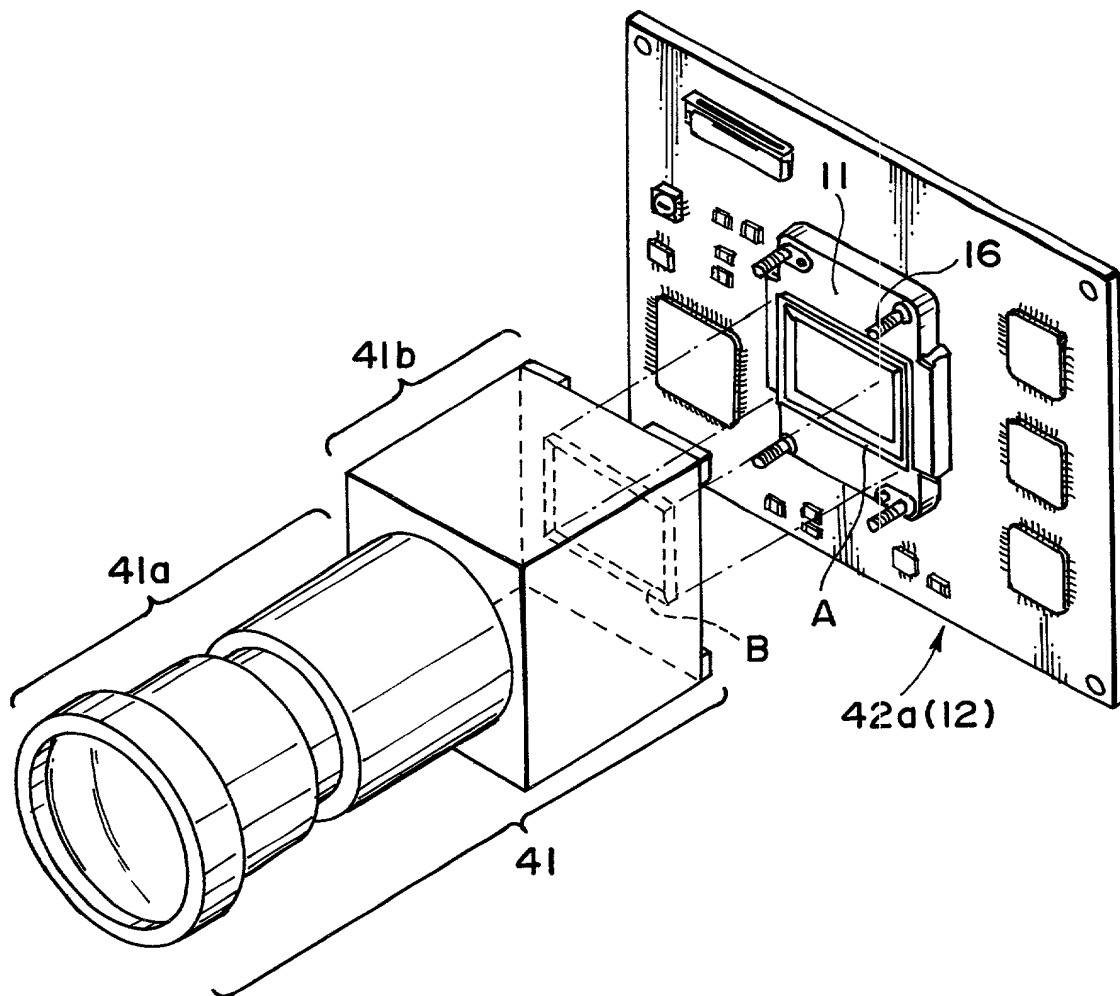


FIG. 7

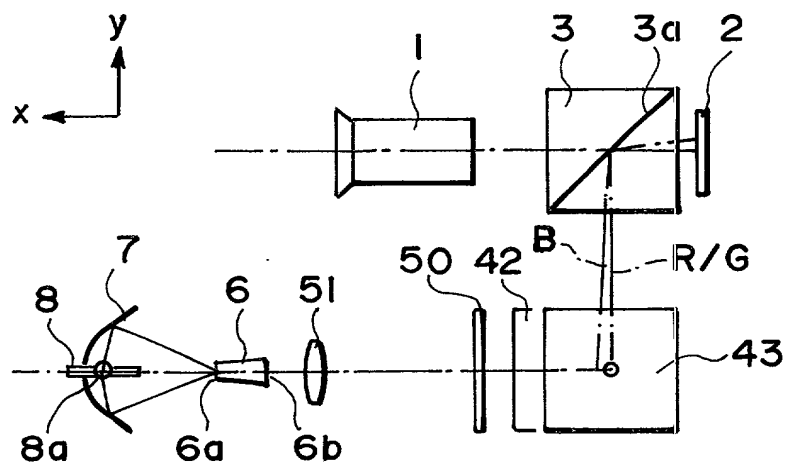


FIG. 8A

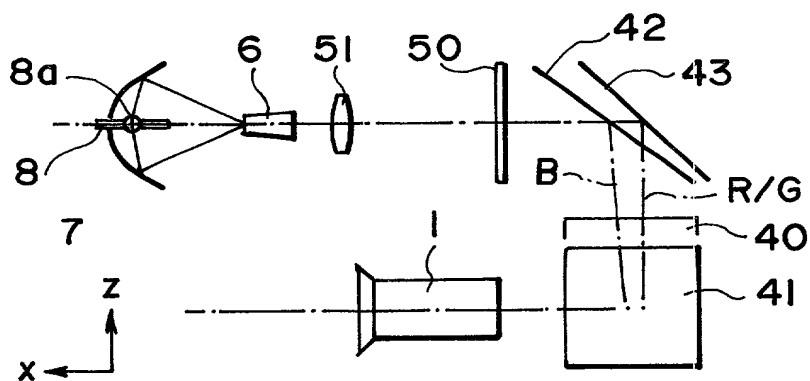


FIG. 8B

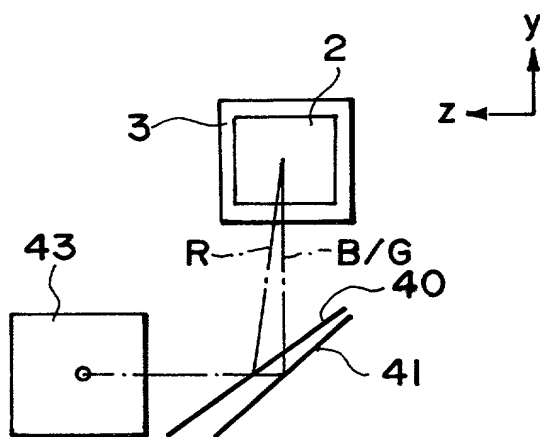


FIG. 8C

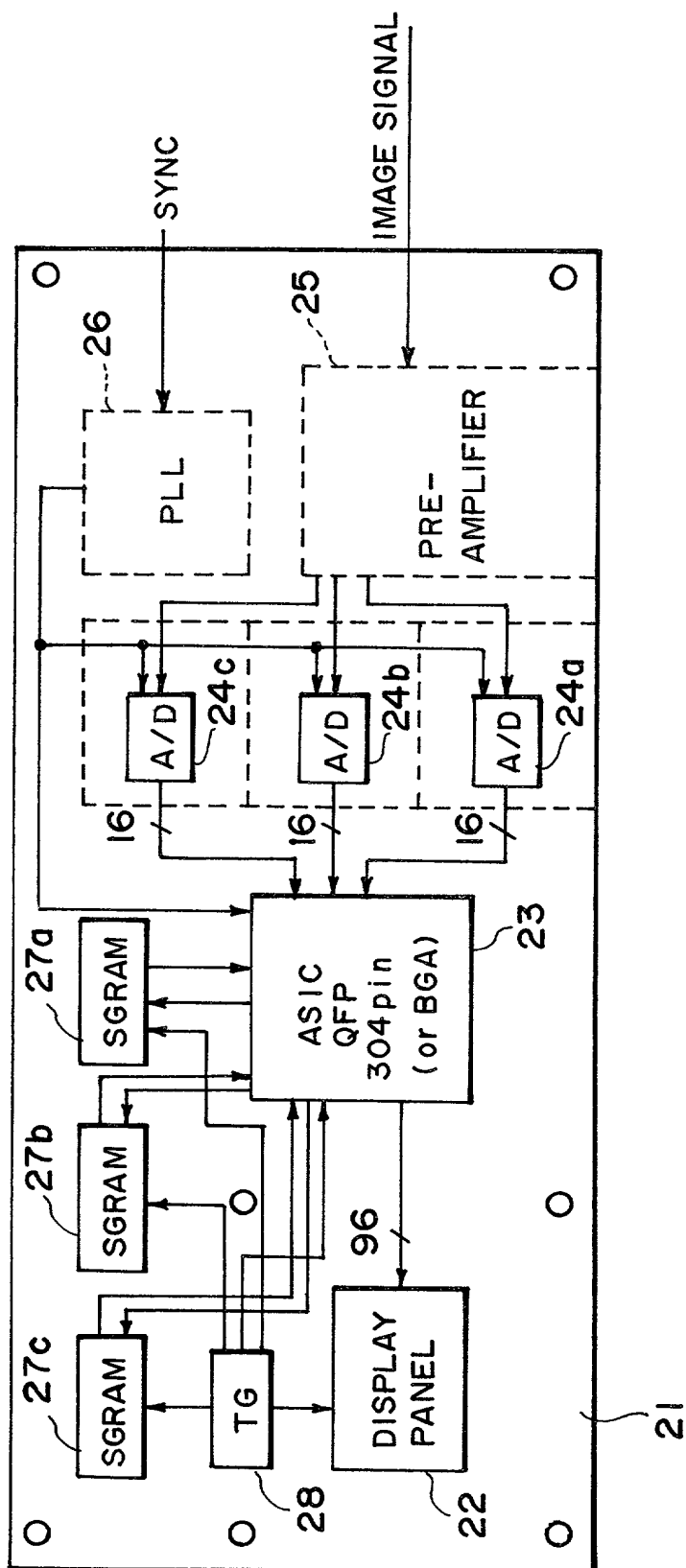


FIG. 9

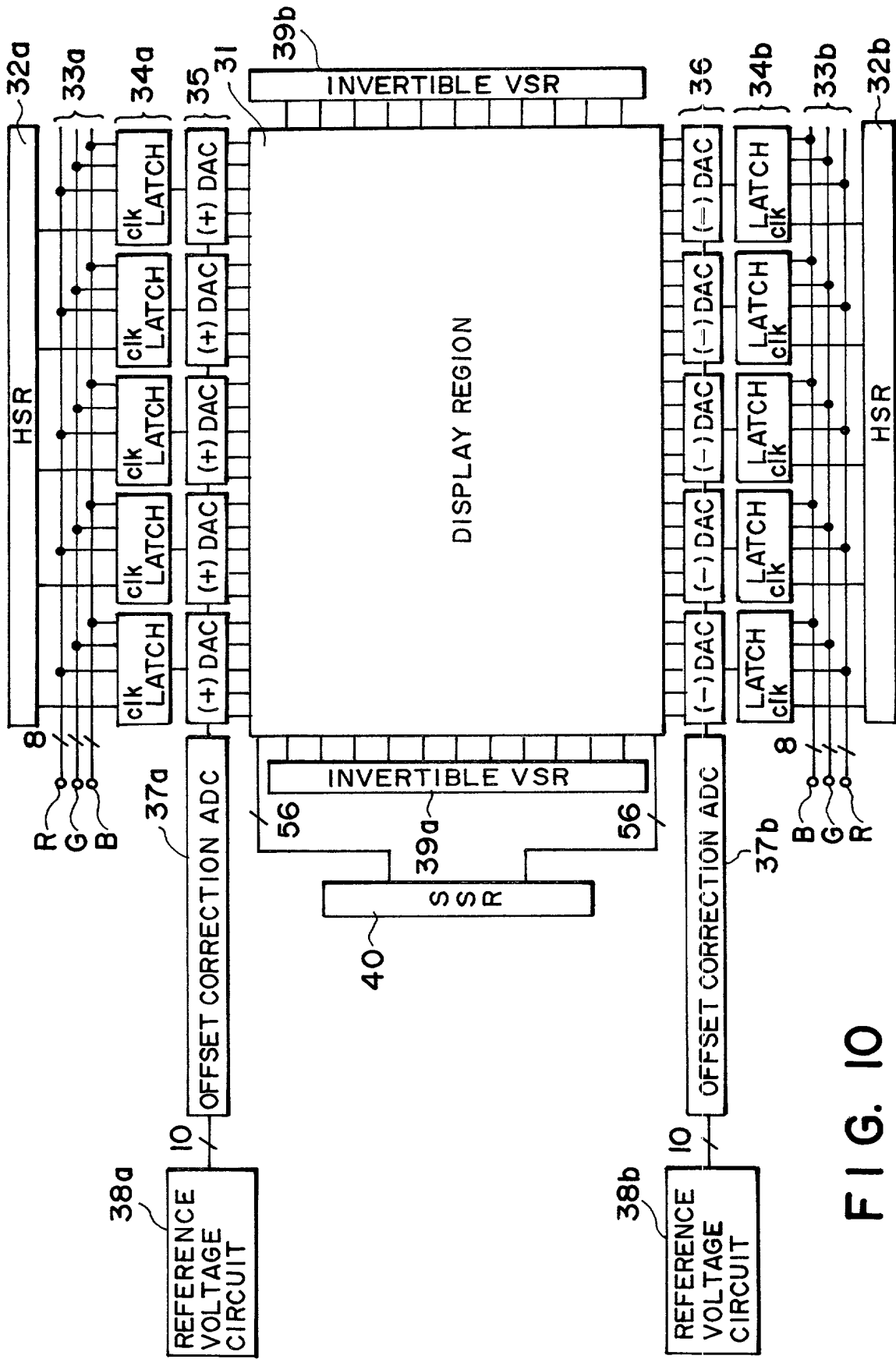


FIG. 10

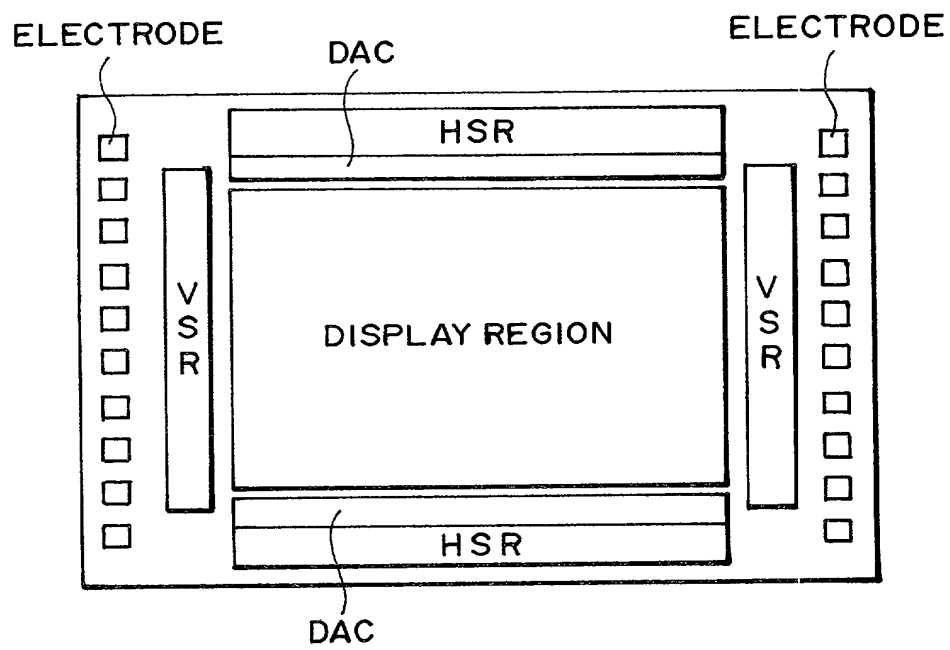


FIG. II

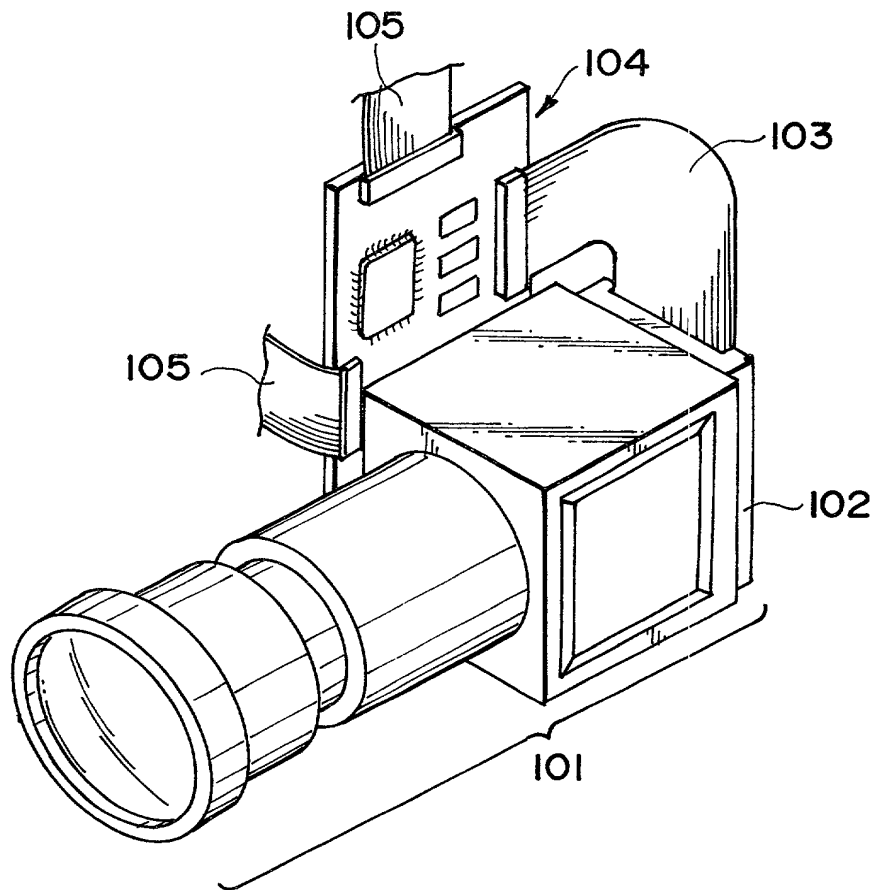


FIG. 12
PRIOR ART

**COMBINED DECLARATION AND POWER OF ATTORNEY
FOR PATENT APPLICATION**
(Page 1)

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled PROJECTION DISPLAY APPARATUS

the specification of which ☒ is attached hereto ☐ was filed on _____ as United States Application No. or PCT International Application No. _____ and was amended on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR §1.56.

I hereby claim foreign priority benefits under 35 U.S.C. §119(a)-(d) or §365(b), of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT international application which designates at least one country other than the United States, listed below and have also identified below any foreign application for patent or inventor's certificate, or PCT international application having a filing date before that of the application on which priority is claimed:

Country	Application No.	Filed (Day/Mo./Yr.)	(Yes/No) Priority Claimed
Japan	10-374424	28 December 1998	Yes

I hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s), or § 365(c) of any PCT international application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT international application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 C.F.R. § 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

Application No.	Filed (Day/Mo./Yr.)	Status (Patented, Pending, Abandoned)
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I hereby appoint the practitioners associated with the firm and Customer Number provided below to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith, and direct that all correspondence be addressed to the address associated with that Customer Number:

FITZPATRICK, CELLA, HARPER & SCINTO
Customer Number: 05514

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Inventor's signature _____

Date _____ Citizen/Subject of Japan

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COMBINED DECLARATION AND POWER OF ATTORNEY
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